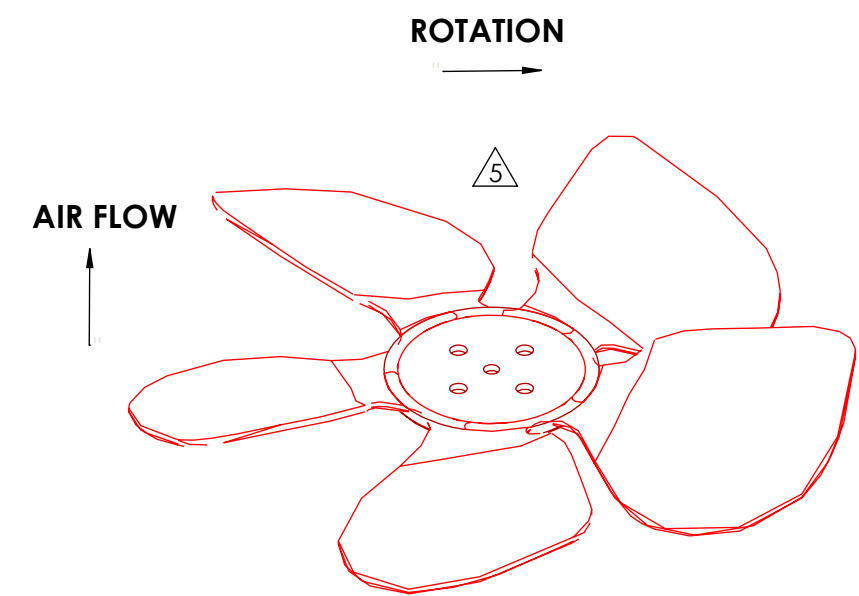
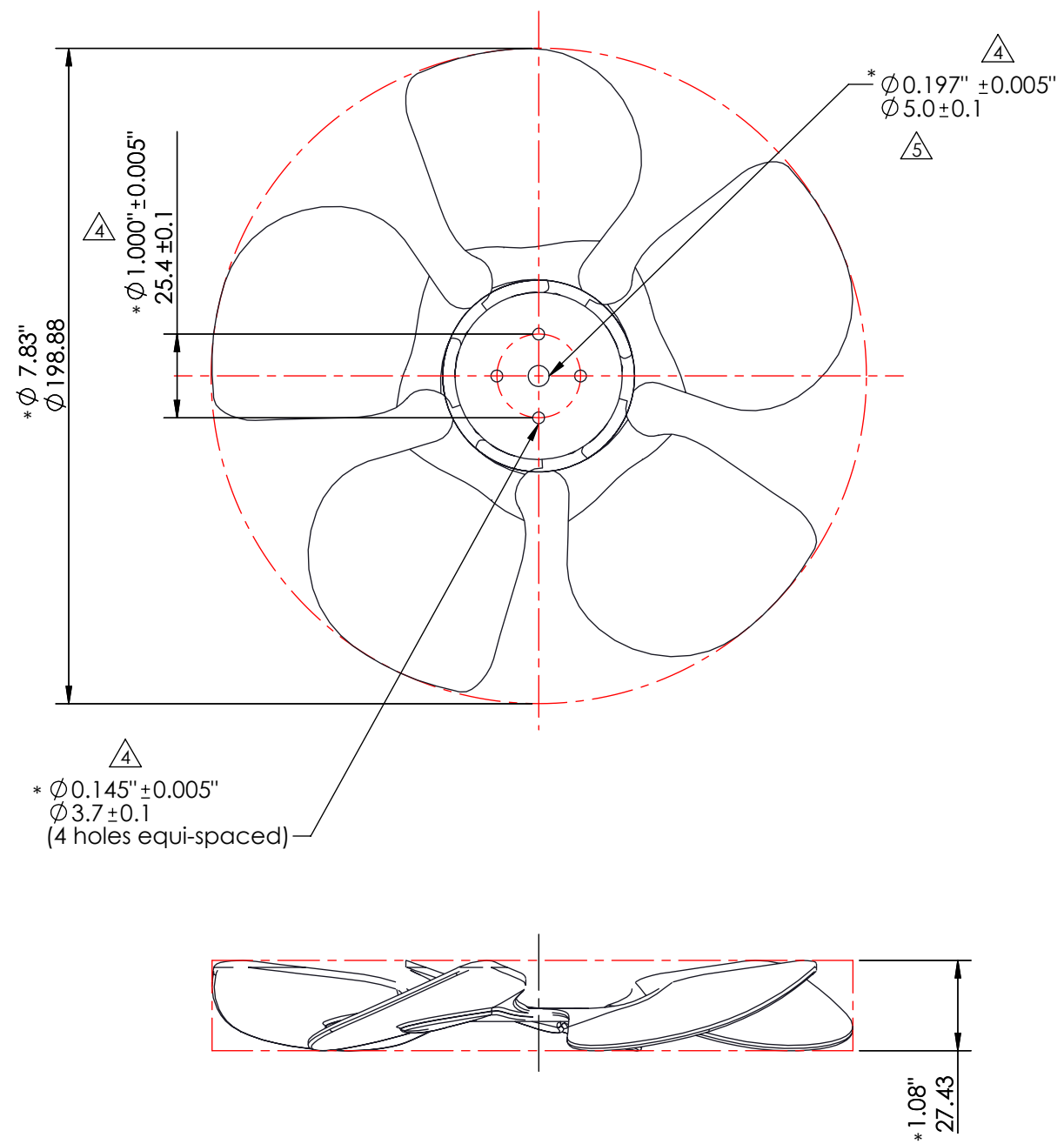




- Note:
1. Dimensions marked with * are in inches.
 2. Material : UL94-HB COPOLYMER UNFILLED POLYPROPYLENE SCHULMAN PP-828 OR APPV'D EQUIV.
 3. Colour : White.
 4. Refer to table 1 for Tolerances unless otherwise specified.
 5. Shaft Dimensions: GE MOUNT.
 6. Part to be engraved with Wellington trademark on intake side centre area.
 7. Axial impeller to be balanced to G6.3 with respect to centre hole.

TABLE 1		
X.XXX	*±0.010"	±0.254mm
X.XX	*±0.030"	±0.762mm

AXIAL RUNOUT : 2.032 / *0.080" T.I.R. MAX.
RADIAL RUNOUT : 2.032 / *0.080" T.I.R. MAX.

A-3,4 & A,B-6,7	5	WCP1952	Dim $\phi 5.0 \pm 0.1 / * \phi 0.197'' \pm 0.005''$ was $\phi 4.2 \pm 0.1 / * \phi 0.165'' \pm 0.005''$ and Fan model replaced as per issue 3.	10/08/2015	RDI	ASo
A-1,2 B-1,2 A-3,4	4	WCP1380	Dim $\phi 25.4 \pm 0.1 / * \phi 1.000'' \pm 0.005''$ was 25.40 PCD $\pm 0.254 / * 1.00''$ PCD $\pm 0.01''$, $\phi 4.2 \pm 0.1 / * \phi 0.165'' \pm 0.005''$ was $\phi 6.35 \pm 0.127 / * \phi 0.250'' \pm 0.005''$ and $\phi 3.7 \pm 0.1 / * \phi 0.145'' \pm 0.005''$ was $\phi 3.683 \pm 0.127 / * \phi 0.145'' \pm 0.005''$, Drg format changed, Note & Tolerance table 1 modified.	30/01/2013	RDI	ASo
E-1,2	3	NA	Colour : white was grey	31/10/2008	ASo	ASo
B,C-5,6,7	2	NA	Direction of Rotation & Flow reversed.	30/10/2008	ASo	ASo
ZONE	ISSUE	ECN	BRIEF NOTE	DATE	DRAWN	CHKD

DO NOT SCALE OFF DRAWING

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Wellington Drive Technologies Ltd

Description:

**8"- 20° Pitch,
5 Blade Axial Impeller**

Product Code: 1MM100107

Orthographic Projection

Third Angle

STATUS

P

Scale:

NTS

Dimension Units

mm

Sheet size:

A3

GENERAL TOLERANCE

LINEAR

ANGULAR

±3°

DWG No.:

WD4915A

Sheet

1 of 1