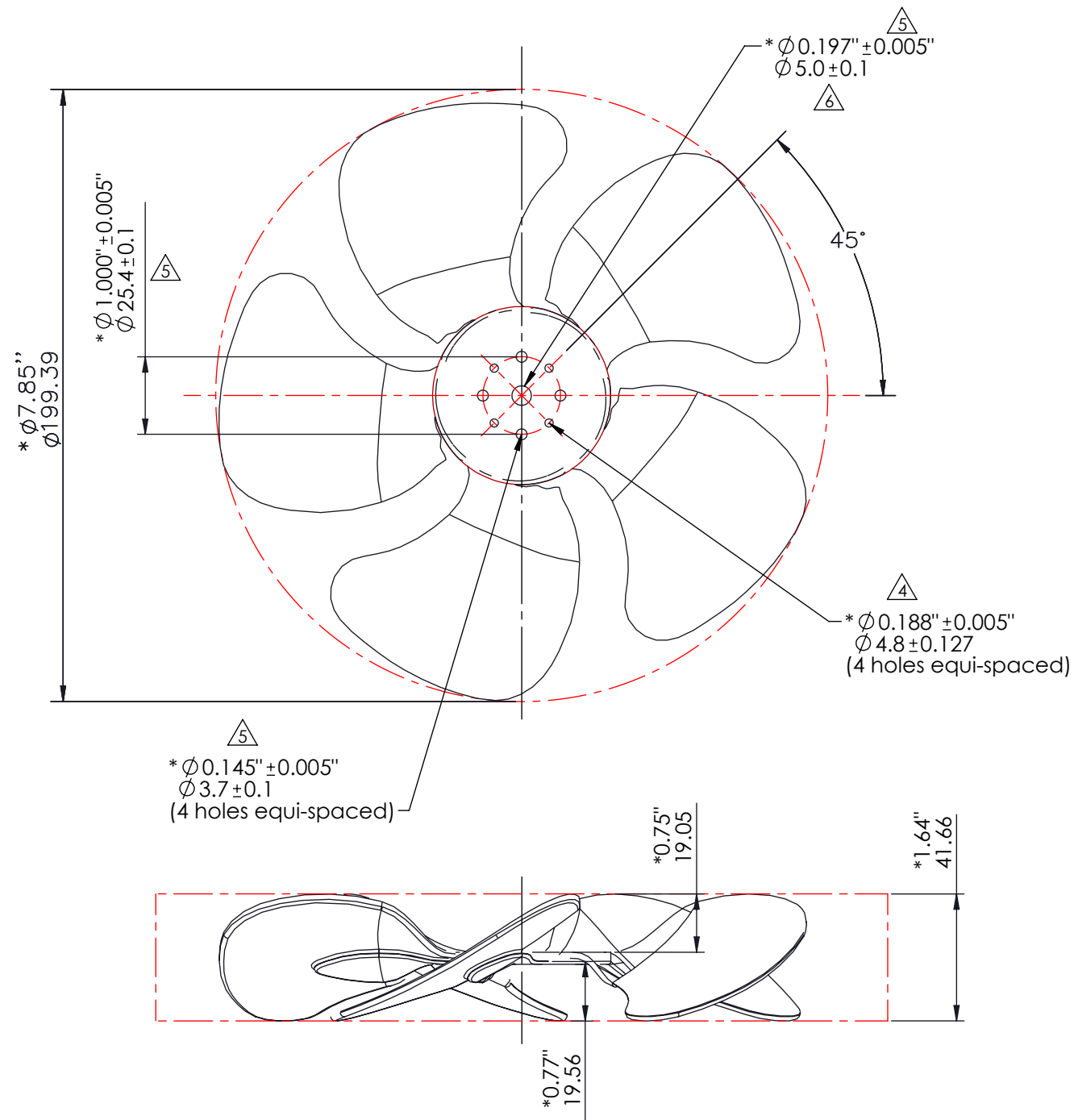
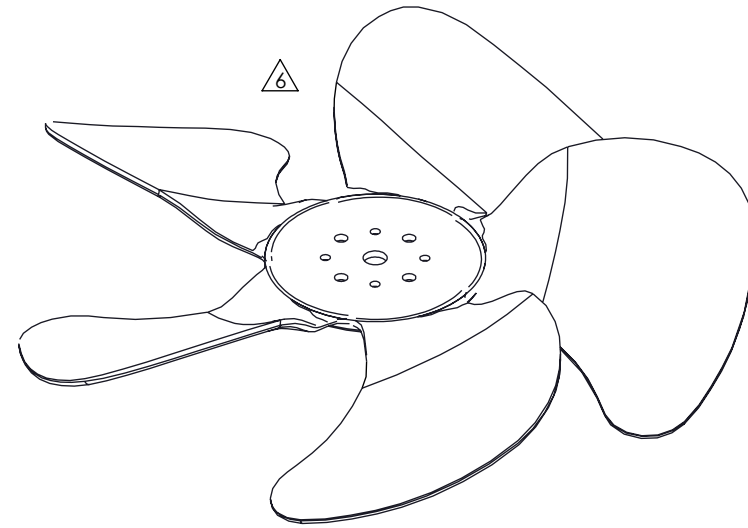




AIR FLOW



ROTATION

Note:

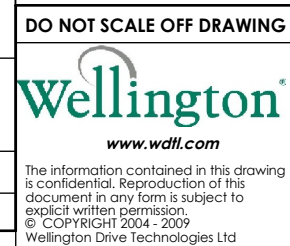
1. Dimensions marked with * are in inches.
2. Material : UL94-HB COPOLYMER UNFILLED POLYPROPYLENE SCHULMAN PP-828 OR APPV'D EQUIV.
3. Colour : Grey.
4. Refer to table 1 for Tolerances unless otherwise specified.
5. Shaft Dimensions: GE MOUNT.
6. Part to be engraved with Wellington trademark on intake side centre area.
7. Axial impeller to be balanced to G6.3 with respect to centre hole.

TABLE 1

X.XXX	*±0.010"	±0.254mm
X.XX	*±0.030"	±0.762mm

AXIAL RUNOUT : 2.032 / *0.080" T.I.R. MAX.
RADIAL RUNOUT : 2.032 / *0.080" T.I.R. MAX.

A,C-4,6	6	WCP1952	Dim $\varnothing 5.0 \pm 0.1 / 0.197" \pm 0.005"$ was $\varnothing 4.2 \pm 0.1 / 0.165" \pm 0.005"$ and Fan model replaced as per issue 5.	10/08/2015	RDI	ASo
A-1,2 B-1,2 A-3,4	5	WCP1380	Dim $\varnothing 25.4 \pm 0.1 / * \varnothing 1.000" \pm 0.005"$ was 25.40 PCD $\pm 0.254 / * 1.00"$ PCD $\pm 0.01"$, $\varnothing 4.2 \pm 0.1 / * \varnothing 0.165" \pm 0.005"$ was $\varnothing 6.35 \pm 0.127 / * \varnothing 0.250" \pm 0.005"$ and $\varnothing 3.7 \pm 0.1 / * \varnothing 0.145" \pm 0.005"$ was $\varnothing 3.683 \pm 0.127 / * \varnothing 0.145" \pm 0.005"$, Drg format changed, Note & Tolerance table 1 modified.	30/01/2013	RDI	ASo
B,C-4	4	WCP855	4 x 0.188" holes added to impeller	06/10/2010	DBe	ASo
ZONE	ISSUE	ECN	BRIEF NOTE	DATE	DRAWN	CHKD



Description:		8"- 28° Pitch, 5 Blade Axial Impeller			
Product Code:		1MM100108			
Orthographic Projection	STATUS	P	Scale:	Dimension Units	Sheet size:
Third Angle	NTS	mm	NTS	mm	A3
GENERAL TOLERANCE		ANGULAR		DWG No.:	
±3°		±3°		WD4911A	
				Sheet	
				1 of 1	